



Dart Aerospace Ltd.
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D2745

Job Sheet 204009



Part No: D2745

Job Qty: 100 pcs

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/2/19

Job Tracking No:

Due Date: 1/30/20

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV B IPP C 02.03.07 Update to turn in house NG IPP Rev:D 07-10-23 Removed tumbling JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	100 pcs	1/30/20	1/30/20	0.01	7.33	Hardinge - 1		11 20-1-30
120	QC 8	100 pcs	1/30/20	1/30/20	0.00	0.00	QC 8 - 12		mK 20/02/01
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
130	Packaging 3-1 - Stock - B4B	100 pcs	1/30/20	1/30/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		

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Container No: S252041

Part: D2745

Job No: 204009

Serial No/Batch: S252041

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/30/20

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FP 001

FEB 03 2020

				Packaging 3 - 3 - B4B ✓	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	100 pcs	1/30/20	0.00 0.00	QC 21 - SA - 21 ✓
					QC 21 - SA - 70
					QC 21 - SA - 53

FP001

DAS

21

9-89

FEB 03 2020

Part Op 100 - 1-Turn as per FOLIO FA201 FOLIO REV: AA DWG REV: B 2-DEBURR
 Descriptions: 120 - (QC8- Inspect parts - second check)
 130 - (Identify as per dwg & Stock Location: _____) LOCATION : FP001
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	9.5900 ft (.0959 ea)	100-Hardinge - 1	5250968

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Hardinge - 1	M303R0.750	10	79	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.060inches $\pm$ 0.010	0.070 0.050	.06	seen SL-2
2	Bushing	0.400inches $\pm$ 0.010	0.410 0.390	.401	~
3	Bushing	0.060inches $\pm$ 0.010	0.070 0.050	.059	~
4	Bushing	1.020inches $\pm$ 0.010	1.030 1.010	1.020	-
5	Bushing	0.030inches $\pm$ 0.010	0.040 0.020	.03	-
6	Bushing	20.000Degrees $\pm$ 0.000	20.000 20.000	20°	-
7	Bushing	0.472inches $\pm$ 0.010	0.482 0.462	.473	-
8	Bushing	0.375inches + 0.006 - 0.001	0.381 0.374	.376	-
9	Bushing	0.560inches $\pm$ 0.010	0.570 0.550	.562	-
10	Bushing	0.750inches $\pm$ 0.010	0.760 0.740	.746	-

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